

Equipment  
to handle  
**Dry Bulk Solids,  
Additives and  
Ingredients**  
across all industries

**Mechanical  
Conveying**



**Pneumatic  
Conveying**



**Bulk Bag  
Filling**



**Bulk Bag  
Discharging**



**Systems  
Engineering**



*Superior by design,  
outstanding in performance*

# Spiroflow

## SUPERIOR BY DESIGN, OUTSTANDING IN PERFORMANCE

Spiroflow conveying, weighing, blending, emptying and filling equipment is used in every corner of the world where bulk materials, ranging from the finest of powders to granules and even lumps, are processed.

For over 35 years, we have designed, engineered and continuously developed our line of equipment and systems to effectively handle the enormous diversity of products to be found within today's process industries. Time and again, in food and pharmaceuticals, cosmetics and chemicals, minerals and plastics, our proven experience has enabled us to provide solutions to meet every handling need.

### Our Product Portfolio Comprises:

- Flexible Screw Conveyors
- Aero Mechanical Conveyors
- Tubular Cables & Chain Drag Conveyors
- Pneumatic Conveyors
- Bulk Bag Dischargers
- Sack, Drum, IBC & Keg Emptiers
- Bulk Bag Filling & Weighing Machines
- Batch & Continuous Weighing Systems
- Bag Packing Systems
- Continuous Mixing Systems

### Equipment and systems for the dust-free handling of powders and dry bulk solids

Founded on the Flexible Screw Conveyor, with which our name is synonymous, today our product portfolio not only includes four types of totally enclosed, hygienic conveyor systems, but also state of the art machines for the dust-free filling and controlled emptying of bulk bags and 50lb sacks. Furthermore, because of our resources and experience, we are well placed to offer complete conveying and handling packages incorporating weighing equipment for a wide variety of applications. We have particular expertise in the handling of ingredients whether in batches or continuously. Our conveying and weighing systems are designed with a minimum of working parts for maximum reliability and are simple to operate, easy to clean and maintain, and are dust-free in operation.



Flexible Screw Conveyors.



Pneumatic Conveyors.



Aero Mechanical Conveyors.



Tubular Cable & Chain Drag Conveyors.



Bulk Bag Dischargers.



Bulk Bag Fillers.

### Setting the design criteria for optimum performance

The high standard of Spiroflow equipment is sustained by an ongoing development program utilizing CAD design facilities. Our range gives customers the choice of either standard modules, equipment tailored for particular applications or a complete customized system built to specific requirements. Many such systems may incorporate significant items of a proprietary nature such as pre-breakers, mixers, silos and sieves.



# Materials Testing

## ESTABLISHING THE CRITERIA FOR OPTIMUM PERFORMANCE

During the production process, almost all bulk raw materials and ingredients are conveyed, weighed or blended often several times over before they are finally packed or put into storage.

Because these materials have different flow and particle properties, they will behave quite differently under dynamic operating conditions. Our products database, accumulated over three decades, records the handling and flow characteristics of a vast number of powders, granules, flakes, pellets and other forms of particulate materials. This can often provide a ready solution to a customer's equipment or systems requirement.

Where new, untested forms of materials or product blends are to be handled, we can conduct practical trials to quickly evaluate their flow properties. This enables the initial parameters to be set for selecting equipment or designing a system. However, we not only offer the most efficient solution for handling your product, but we also take many other factors into consideration such as available factory space, internal walls, headroom limitations and explosion risks.

## Ensuring your product goes with the flow



Our in-house test facility provides the means by which to analyse and demonstrate a material's flow properties under actual operating conditions. The results are then stored into our ever growing database for future reference.



Handling a virtually unlimited number of materials across a huge range of industries...

Shown below is a small selection from the thousands of products contained in our vast materials databank. Customers are welcome to view their own products undergo testing either in person at our Test Center or via a live video link to their desk. However, on-site trials can be arranged where product characteristics or other circumstances dictate this is more appropriate.

Acetate	Hydrated Lime	Rice
Acid	Hydro Sodium	Salt
Acrylic	Inoculate	Sesame Seed
Barium Salt	Insecticide	Shortening
Barium Sulphate	Kaolin Clay	Sugar
Barley	Lime Powder	Thermoset Resin
Casein	Malic Acid	Titanium Dioxide
Cashew Nuts	Malt	Tobacco
Ground Coffee	Nut Shells, Ground	Urethane Flake
Cocoa Powder	Nutmeg	Urea Prill
Diatomaceous Earth	Nutrasweet	Vermiculite
Dough Mix	Oat Bran	Vinyl Resin
Dyestuffs	Oats, Quick Oil Dry	Walnuts (Pieces)
Egg Powder	Onion Powder	Water Softener
Epoxy Resin	Pet Food	Wheat
Epsom Salt	Plaster	Xanthan Gum
Feather Meal	Quick Lime	Zinc Stearate
Grits	Rice Hulls	Zirconia
Guar Gum	Rice Flour	
Gypsum		

# Systems Engineering

Rarely does anyone want an off the shelf conveyor, bulk bag filler or bulk bag discharger.



By far and away the majority of our customers require some degree of customised design. At Spiroflow our skills and experience make us well placed to respond to such needs. Whether it is just the addition of a simple feed hopper or the integration of our equipment into a fully operational turn-key system with controls to meet the highest level of the explosion risks, we can meet the challenge. Our team of mechanical and electrical engineers are ready to discuss your specific needs. Our service extends to installation, commissioning, after sales service, service contracts, spares and much more to ensure you the lowest cost of ownership.

# Flexible Screw Conveyors

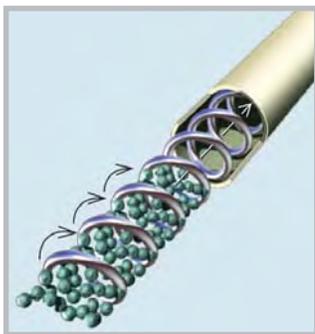
## FOR THE DUST-FREE HANDLING OF DRY BULK SOLIDS AND INGREDIENTS

'Spiroflow' Flexible Screw Conveyors are just that: flexible!

They can be made to convey in any direction from horizontal to vertical, they can be routed around fixed obstacles and equipment, and from one room to another through small wall openings. They are ideal for lifting materials from bag emptying stations or storage bins and conveying products at ceiling height to feed a line of processing or packaging machines - as multiple discharge points can be placed along horizontal sections. The 'Spiroflow' conveying system inherently ensures material is constantly being re-mixed by action of the rotating spiral - effectively eliminating the risk of product segregation.

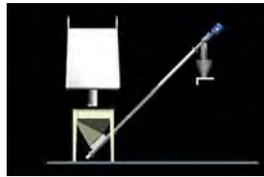


The range of applications for 'Spiroflow' Flexible Screw Conveyors is as diverse, and as extreme, as the number of materials handled. Applications in the food industry, where countless thousands of different ingredients are handled, require the most stringent levels of hygiene. Whereas those associated with chemicals and minerals are built to endure the most abrasive and corrosive materials in the most demanding operating environments. Our conveyors are equally at home in either extreme.

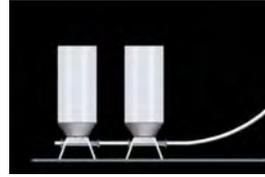


'Spiroflow' Flexible Screw Conveyors require little maintenance as there is just one moving part - the spiral. This eliminates the need for bearings and seals and the ease in which they can be dismantled makes cleaning a quick and simple routine. Furthermore because no additional air is introduced during conveying there is no need for filtration equipment at the point of discharge - another significant saving in capital cost and maintenance. Spiral profiles and speed of rotation are carefully chosen to give the optimum performance for your product.

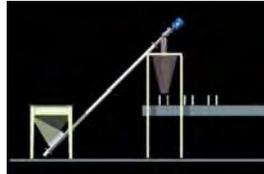
### Typical applications



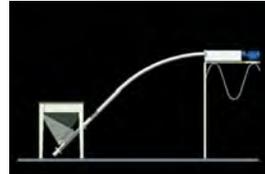
Feeding from Bulk Bags.



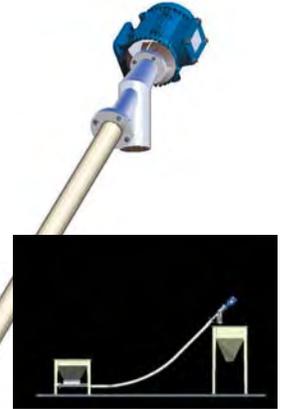
Multi-infeed conveyor.



Conveying from hopper to process.



Feeding filling machinery.



Horizontal outlet for restricted headroom.



For heavy duty applications, our range of 'Megaflow' centre-less conveyors is capable of throughputs of up to 40 tons/hr.



'Spiroflow' mobile conveyors mean that one conveyor can be used rather than many.



Our range of 'Rhinoveyor' Flexible Screw Conveyors are for very abrasive applications such as sand, cement, minerals and aggregates.



Multiple inlets and/or outlets.

# Aero Mechanical Conveyors

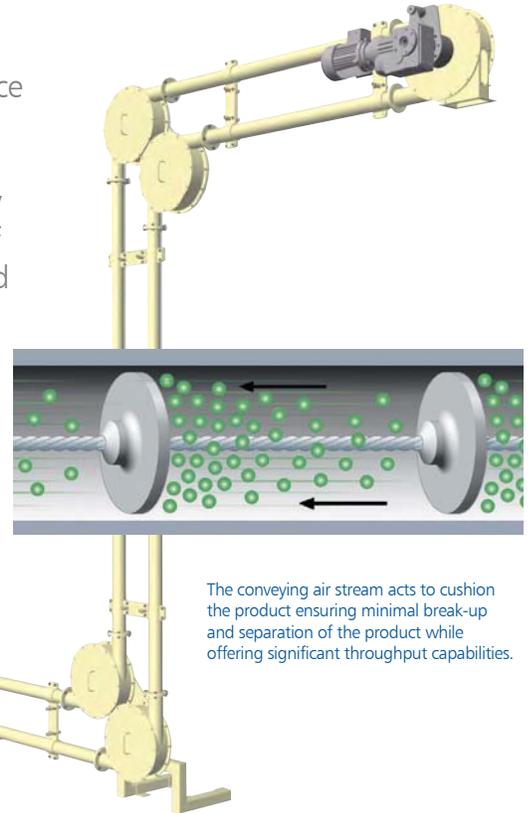
## HIGH THROUGHPUT, TOTAL BATCH TRANSFER



Aero mechanical conveyors are ideal for difficult products such as titanium oxide and other products which have tendency to smear or are cohesive.

Transfer of material takes place within an enclosed tube as it becomes entrained in the moving air-stream created by the high speed movement of discs, attached to a tensioned wire rope, travelling through the tube.

In practice, the rope carrying the disks is a continuous loop running around sprockets at each end of a flow and return tube arrangement. One of the sprockets is motor-driven, the other acts as the rope tensioning device.



The conveying air stream acts to cushion the product ensuring minimal break-up and separation of the product while offering significant throughput capabilities.



Aero mechanical conveyor elevating chemicals. Discharge heights can be specified for individual requirements.



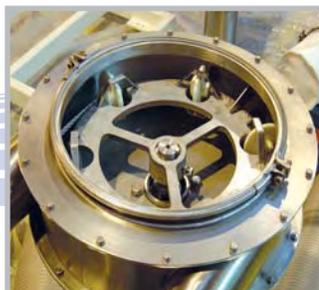
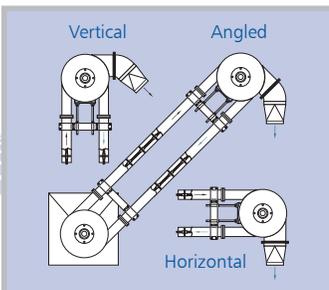
Mobile aero mechanical conveyors are used extensively both in and out of the factory environment.



Aero mechanical conveyor mounted on a mobile frame loading road tankers.

Aero mechanical conveyors can convey materials at any angle between 0° and 90° without loss in throughput capacity. In addition, they offer total batch transfer.

Construction can be of epoxy painted carbon steel or grades of stainless steel to suit the application. The discs are made from food grade PU and are without rivets.



### Options

Optional patented devices are available to ensure the smooth and trouble-free operation of 'Spiroflow' Aero Mechanical Conveyors. Extensive trials have shown that rope life can be increased by up to 40% by use of these devices. The choice of unit depends on length of conveyor, usage and type of product being conveyed.

- Rope tension monitor - alerts user of the need for rope tensioning
- Automatic monitoring and tensioning device



# Tubular Cable & Chain Drag Conveyors

## PROBLEM SOLVERS IN A PIPELINE

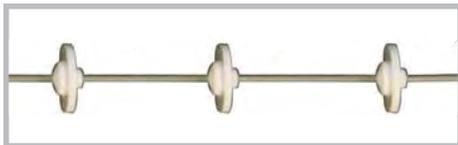
We aim to offer our customers the best solution, we have never believed in the 'one size fits all' philosophy. Accordingly, as we have expanded our horizons, we have developed our conveying ranges to meet the new challenges.

A cable or chain with discs spaced long its length and its ends connected to each other to form an endless loop is pulled by a motor driven sprocket within an enclosed tube. Changes in direction are facilitated by bends in the tubing or by corner housings for tighter radii. Discharge of the product is through 'outlet boxes'. Cable or chain and casing are routed back to in-feed point in an endless loop.

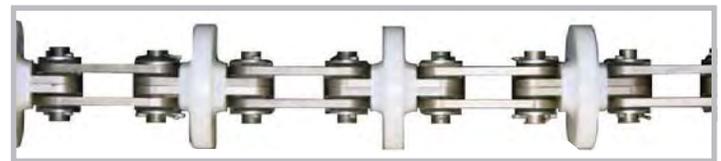


## 'Cableflow' Tubular Cable Drag Conveyors

These are in fact a development of our tried and tested Aero Mechanical Conveyors operating with reduced clearances and at reduced running speeds. 'Cableflow' conveyors are designed with gentle handling and installations requiring conveying in multiple planes in mind. They can transfer friable bulk products from single or multiple in-feed points to single or multiple discharge points over long distances with little or no damage.



## 'Dynaflow' Tubular Chain Drag Conveyors



The 'Dynaflow' Tubular Chain Drag Conveyor is also a mechanical drag conveyor system operating within the confines of a pipe. However, the discs that move material along the pipe are connected by articulated metal links (chains) meaning that they are well suited to the most arduous of applications. The discs can be made from a variety of materials including steel and cast iron. This enables them to operate at temperatures up to 480°C.



# Bulk Bag Dischargers

## FOR THE SAFE, DUST FREE DISCHARGE OF POWDERS AND DRY BULK SOLIDS

The worldwide acceptance of Bulk Bags has brought about big changes in bulk materials handling practices to the point where even the pharmaceutical industry are using them to replace rigid IBCs.

This is because Bulk Bags and, equally important, their associated filling and discharge systems offer proven advances in hygiene and "high containment" operation. At Spiroflow, we specialise in "high containment" Bulk Bag filling and discharge systems.

### T2 Universal

The Universal T2 discharger provides controllable discharge of product via an integral 'Spiroflow' conveyor coupled to the base of the discharger. The conveyor accurately meters the bag contents into a process vessel or packaging machine at a variable rate and in a totally enclosed manner.



### T3 Loss-in-Weight

Total control of product dispensed from the bag is achieved by our T3 loss-in-weight discharger. The amount can be varied for individually selected batch amounts or interfaced with existing plant process control for continuous batch production requirements.



### T5 Low Loader

Our T5 low loading discharger empties bulk bags in process areas with restricted headroom where only a low lift fork truck is available. The top section of the discharger is a removable frame on to which bags are loaded at ground level. The frame has fork channels at its base and needs only to be lifted 3' - 6" or so on to the discharger base.



### T6 Integral Hoist

The T6 discharger is a self-contained unloading station for dust-free, controllable bulk bag emptying. It has an integral 'I' beam and hoist for loading bags into the discharger and is directly connected to an enclosed conveyor for direct transfer of product to process machinery. No forklift is necessary as the bulk bags can be brought to the discharger by pallet truck and stored adjacent to it ready for lifting into position.



### T9 Total Containment

Our 'Total Containment' Bulk Bag Dischargers offer total control of bulk bags during discharge and their subsequent removal. They are complete with a liner spout clamping system that provides the highest level of containment.



### T10 Pharmaceutical Discharger

Our pharmaceutical discharger offers levels of containment commensurate with the industry requirements. Lined bulk bags avoid cross contamination between batches and eliminate the need for and cost of cleaning/re-validation associated with traditional rigid bins. Releasing the neck ties, cutting open sealed liners, feeding them through the clamp ring and over the discharge spout all takes place within a negative pressure enclosure connected to a HEPA filtration system. Dependent upon the potency of the active ingredient, all this takes place either through an access door or through a sealed glove-box arrangement.

### Mobile Bulk Bag Discharger

The heavy duty frame of our mobile big bag discharger, with optional towing facility and integral conveyor, offers the flexibility of materials discharging at several locations. (Not available on Type 6 with hoist beam).



# Bulk Bag Filling Stations

## FOR THE DUST FREE-FILLING AND WEIGHING OF BULK BAGS FROM 200 LBS TO 2 TONS

Our range of weigh/fill equipment, for bag capacities of up to 2 tons, offers a choice of basic models designed to meet the needs of the majority of applications. These machines are modular in construction, enabling the user to specify a number of options to meet their individual production requirements – current and future.

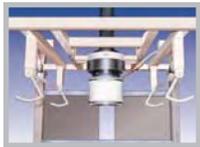
### Simple Support Frames

We offer the Simple Frame Fillers for the most basic of applications and particularly where there are no product compaction or weighing requirements. They are ideal for those using big bags as an on-site means of storing and/or transferring raw materials, semi-processed or finished products.



### C Series

Model C Series fillers are for applications where bags are filled on pallets and removed by fork lift truck. The base is directly mounted on a load cell weigh platform. They are ideal to meet low to medium volume filling needs.



Optional automatic bag loop release.



### Special purpose weigh fillers

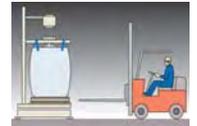
Our automated big bag filling system feeds pallets to the filling rig and the bags are looped onto pneumatically operated hooks. Once filling is completed, the bag is then moved along the line by a powered roller conveyor.



### Model C3

The Model C3 has automatic height adjustment to accommodate varying bag sizes and pneumatic bag loop release system.

Model C machines are competitively priced but offer the same features as usually found on high cost units. Optional equipment includes an attachment for rigid bin and drum filling and data management on weight controller.



### Model LC

The LC Model is designed for users who need a filling machine which enables bags to be easily removed by their loops (e.g. cement and minerals plants). Rise and fall loop support arms with channels for fork lift truck access take various bag sizes, allow the quick and easy removal of the bags by the loops.

Model LC machines are for processors who prefer not to use pallets and need a filler which allows easy removal of the filled bulk bags by their loops.



Optional equipment includes attachments for rigid bin and drum filling and a weight controller with data management.



Using the same basic filling platform, special adaptors can be supplied to fill product in to other types of containers such as rigid IBCs, drums and tubs.

Contact us today to discuss your applications

**SPIROFLOW**  
GLOBAL LEADERS IN MATERIAL HANDLING



Certificate No. 6553

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